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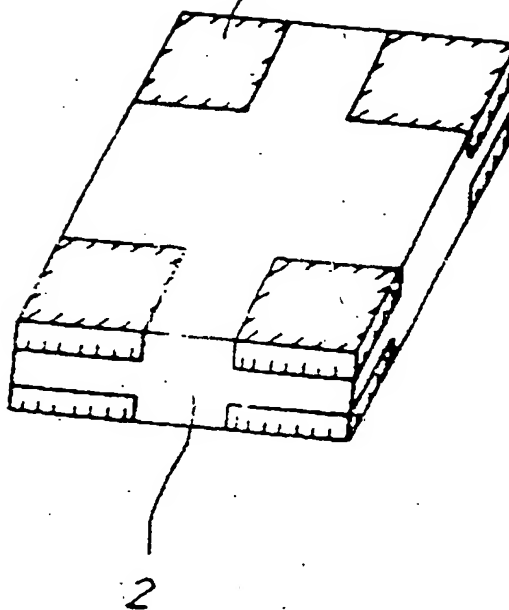
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APPLICANT : HITACHI LTD;

INVENTOR : YATSUNO KOMEI;

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TITLE : CUTTING TOOL



ABSTRACT : PURPOSE: To obtain a cutting tool excellent in oxidation resistance, hardness and abrasion resistance by using an antiabrasive material in the cutting tip of the antiabrasive material, such as sintered silundum, or extra-hard alloy.

CONSTITUTION: Beryllium oxide powder of mean particle size no larger than  $10\mu\text{m}$  is added at a rate of 0.05~20wt% to silundum powder of mean particle size no larger than  $10\mu\text{m}$ ; they are mixed and formed into a body under a pressure of  $1,000\text{kg/cm}^2$ . Thus molded body is placed in a graphaite die and undergoes hot press processing in vacuum to give a sintered body. This sintered silundum body is processed into a certain form 1 and metallized onto a cutting tip 2 made from extra-hard alloy with the aid of Ni-W powder. Thus an excellent cutting tool is provided.

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